

Thai Honda - Smart Factory - Bug #26884

[OEE]Performance Dashboard : P2 (Machine Working) — Ideal Cycle Time

#kiro

05/06/2026 12:11 PM - Suphawan Phiwngam

Status: Closed	Start date: 05/06/2026
Priority: High	Due date: 05/11/2026
Assignee: Suphawan Phiwngam	% Done: 0%
Category:	Estimated time: 0.00 hour
Target version:	Spent time: 0.00 hour
AI (%) : 90	

Description

1.

Machine Working (P2) Performance Dashboard Job `20260429_MKP_LP01` P2 = 5,605 (2 Pcs/hr) P1 = 1,000

1.

P2 Ideal Cycle Time Job (`ideal_ea`, `ideal_time`, `ideal_time_unit`) ideal_per_hour

- 1. Job
 - `ideal_ea` = (Pcs)
 - `ideal_time` =
 - `ideal_time_unit` = (second / minute / hour)

ideal_per_hour `ideal_time_unit`

1.

Card Job P2: `(ideal_ea Pcs/ideal_time ideal_time_unit)`
Machine Working (P2): 5,605 (2 Pcs/1 minute)

History

#1 - 05/06/2026 03:21 PM - Supparoek Sariphan

- Status changed from New to Resolved
- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam

#2 - 05/06/2026 03:22 PM - Supparoek Sariphan

- AI (%) changed from 0 to 90

#3 - 05/07/2026 09:33 AM - Suphawan Phiwngam

- Status changed from Resolved to Closed