

Thai Honda - Smart Factory - Feature #27105

[OEE][Performance] P1 Job Target #kiro

05/19/2026 11:05 AM - Suphawan Phiwngam

Status: Closed	Start date: 05/19/2026
Priority: High	Due date: 05/20/2026
Assignee: Suphawan Phiwngam	% Done: 0%
Category:	Estimated time: 0.00 hour
Target version:	Spent time: 0.00 hour
AI (%) : 100	

Description

logic P1 (Production Plan) Performance Dashboard:

1. P1 (sample)

- target interpolation
- `job.target` Job sample
- Job Target 08:00-16:55 target = 1000 → P1 sample = 1000
- group → P1 = sum job.target sample

2. P2 (Machine Working)

-
- (Math.floor)

3. Summary Table — P1

- P1 = `SUM` Job
- target = 1000 → Summary P1 = 1000

History

#1 - 05/20/2026 11:42 AM - Supparoek Sariphan

- Status changed from New to Resolved
- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam
- AI (%) changed from 0 to 100

Backend —

ooo-lib-v1.3.js

target_per_hour = target / total_job_duration_hours timepoints loop p_target_per_sample += target_per_hour * (matched_sec / 3600) → P1

p_target_per_sample += job.target_value Job overlap sample (deduplicate ms_job_id Job plan entry)

Frontend —

PerformanceDashboard.js

P1 (Production Plan) — (toFixed(0))

P2 (Machine Working) — Math.floor()

Actual — Math.floor()

Diff (Actual-P1) — floor/round

Summary — P1 Math.round, P2/Actual Math.floor entry sum

CSV Export —

#2 - 05/20/2026 03:39 PM - Suphawan Phiwngam

- File Performance_Summary_P1_incorrect.png added
- Status changed from Resolved to Feedback
- Assignee changed from Suphawan Phiwngam to Supparoek Sariphan

Summary — Production Plan (P1) `SUM` Job sum P1

Job target = 1000 3 (P1 = 1000) → Summary P1 1000 (sum job.target) 3000 (sum)

#3 - 05/20/2026 05:17 PM - Supparoek Sariphan

- Status changed from *Feedback* to *Resolved*
- Assignee changed from *Supparoek Sariphan* to *Suphawan Phiwngam*

#4 - 05/20/2026 10:48 PM - Suphawan Phiwngam

- Status changed from *Resolved* to *Closed*

Files

Performance_Summary_P1_incorrect.png	280 KB	05/20/2026	Suphawan Phiwngam
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