

Thai Honda - Smart Factory - Bug #27107

[OEE][Overview/Machine] Availability Timeline over , group by model, logic filter #kiro

05/19/2026 12:27 PM - Suphawan Phiwngam

Status:	Closed	Start date:	05/19/2026
Priority:	High	Due date:	05/29/2026
Assignee:	Suphawan Phiwngam	% Done:	0%
Category:		Estimated time:	0.00 hour
Target version:		Spent time:	0.00 hour
AI (%)	100		

Description

Machine Overview — 4 :

1. Availability Timeline () —

- minute status running + downtime + idle + offline > 1440
- logic status ≤

2. Model — group by model

- group group by model

3. : Plan, Actual, Diff, A%

-

4. filter (Weekly / Monthly / Custom)

- sample
- filter = Weekly, Shift-1 (08:00–16:55) → sum 08:00–16:55 Shift-1

screenshot

History

#1 - 05/20/2026 01:06 PM - Supparoek Sariphan

- Status changed from New to In Progress
- AI (%) changed from 0 to 100

#2 - 05/20/2026 02:00 PM - Supparoek Sariphan

- Status changed from In Progress to Resolved
- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam

#3 - 05/22/2026 05:13 PM - Suphawan Phiwngam

- Status changed from Resolved to Feedback
- Assignee changed from Suphawan Phiwngam to Supparoek Sariphan

1. Feedback

1. 3 — Plan, Actual Model Availability Timeline

Model Actual=773m Timeline Run=684m plan source:

	Plan	Actual (Run)
Timeline ()	`ms_plan_template` / `ms_plan_by_date` ()	on
Model	`ms_job_plan` (job schedule)	on job schedule

📄 : 📄 Plan/Actual 📄 Model 📄 Timeline (📄 plan source 📄)

#4 - 05/22/2026 05:21 PM - Suphawan Phiwngam

- File machine-overview-LP01-2026-05-22.png added

📄 screenshot 📄 Machine Overview - LP01 📄 deploy (2026-05-22) 📄 feedback 📄 3

#5 - 05/25/2026 11:21 AM - Suphawan Phiwngam

- Due date changed from 05/20/2026 to 05/29/2026

#6 - 05/25/2026 11:24 AM - Suphawan Phiwngam

Suphawan Phiwngam wrote:

Feedback

📄 3 — 📄 Actual 📄 Model 📄 Availability Timeline
📄 Model 📄 Actual=773m 📄 Timeline 📄 Run=684m 📄 plan source:

📄	Plan 📄	Actual (Run) 📄
Timeline (📄)	`ms_plan_template` / `ms_plan_by_date` (📄)	📄 on 📄
📄 Model	`ms_job_plan` (job schedule)	📄 on 📄 job schedule

📄 : 📄 Actual 📄 Model 📄 Timeline (📄 plan source 📄)

#7 - 05/25/2026 12:09 PM - Supparoek Sariphan

- Status changed from Feedback to Resolved

- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam

#8 - 05/25/2026 05:54 PM - Suphawan Phiwngam

- Status changed from Resolved to Closed

Files

Machine_Overview_Timeline_over_1.png	137 KB	05/19/2026	Suphawan Phiwngam
Machine_Overview_Timeline_over_2.png	213 KB	05/19/2026	Suphawan Phiwngam
machine-overview-LP01-2026-05-22.png	260 KB	05/22/2026	Suphawan Phiwngam