

Thai Honda - Smart Factory - Bug #27123

[OEE][Overview/Machine] Performance section — `performance_by_job` / `performance_by_job` #27105 `performance_by_job`
#kiro

05/19/2026 05:04 PM - Suphawan Phiwngam

Status: Closed	Start date: 05/19/2026
Priority: High	Due date: 05/20/2026
Assignee: Suphawan Phiwngam	% Done: 0%
Category:	Estimated time: 0.00 hour
Target version:	Spent time: 0.00 hour
AI <code>performance_by_job</code> (%): 100	

Description

`performance_by_job` Machine Overview — `performance_by_job` Performance `performance_by_job`:

1. `performance_by_job` (Daily Data `performance_by_job`)

- P1 `performance_by_job` logic `performance_by_job` #27105 (`performance_by_job` `job.target` `performance_by_job`)
- `performance_by_job` `performance_by_job` `performance_by_job` (`performance_by_job` `performance_by_job`)
- `performance_by_job` filter `performance_by_job` (Weekly/Monthly/Custom) → sum `performance_by_job`

2. `performance_by_job` (Model + CT)

- `performance_by_job` Job Name → format: `formula_name - job_name (CT: xx sec)`

3. `performance_by_job` (Prod. Plan / MC Run / MC Count / Diff / P%)

- Group by model (`performance_by_job` MKP `performance_by_job`)
- CT = AVG `performance_by_job` model
- Prod. Plan = SUM `performance_by_job` model
- MC Run (ACT1) = SUM `performance_by_job` model
- MC Count (ACT2) = SUM `performance_by_job` model
- Diff = SUM `performance_by_job` model
- P% = AVG `performance_by_job` model

4. `performance_by_job`

- `performance_by_job`

`performance_by_job` screenshot `performance_by_job`

History

#1 - 05/20/2026 01:15 PM - Supparoek Sariphan

- Status changed from New to In Progress
- `performance_by_job` AI `performance_by_job` (%) changed from 0 to 100

#2 - 05/20/2026 02:00 PM - Supparoek Sariphan

- Status changed from In Progress to Resolved
- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam

#3 - 05/21/2026 12:03 AM - Suphawan Phiwngam

- Status changed from Resolved to Feedback

1. Feedback

1.1. `performance_by_job` Model `performance_by_job` (shift matrix) — `performance_by_job` job `performance_by_job`

`performance_by_job` `performance_by_job` job `performance_by_job` `shifts.performance_by_job` `performance_by_job` job `performance_by_job` actual run time `performance_by_job` → job `performance_by_job` actual=0 `performance_by_job`

`performance_by_job` : `performance_by_job` job `performance_by_job` filter `performance_by_job` Performance Dashboard (`performance_by_job` actual=0 `performance_by_job`)

1.2. `performance_by_job` — `performance_by_job` Performance Dashboard

PP	Production Plan (P1) = job.target	PP (Performance Dashboard)
MC Run	Machine Working (P2) = ideal_pieces * run_time	
MC Count	Actual =	

Performance Dashboard (P1=, P2=, Actual=),

1.3. PP (Production Plan) — target

PP target job interpolate

- Filter 1 1 job (target=1000) → PP=1000, All Day PP=1000
- Filter 2 2 jobs (target=1000 job) → All Day PP=2000

PP `p_ideal_target` aggregate overlap shift window → target job

1.4. filter (Weekly / Monthly / Custom)

sample

filter = Weekly, Shift-1 (08:00–16:55) → sum 08:00–16:55 Shift-1

#4 - 05/21/2026 12:04 AM - Suphawan Phiwngam

- Assignee changed from Suphawan Phiwngam to Supparoek Sariphan

#5 - 05/22/2026 05:16 PM - Suphawan Phiwngam

- File machine-overview-LP01-2026-05-22.png added

screenshot Machine Overview - LP01 deploy (2026-05-22) feedback

#6 - 05/22/2026 05:18 PM - Suphawan Phiwngam

- File deleted (machine-overview-LP01-2026-05-22.png)

#7 - 05/25/2026 10:44 AM - Supparoek Sariphan

- Status changed from Feedback to In Progress

#8 - 05/25/2026 12:09 PM - Supparoek Sariphan

- Status changed from In Progress to Resolved

- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam

#9 - 05/25/2026 06:29 PM - Suphawan Phiwngam

- Status changed from Resolved to Closed

Files

Machine_Overview_Performance_annotated.png	163 KB	05/19/2026	Suphawan Phiwngam
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