

Thai Honda - Smart Factory - Bug #27124

[OEE][Overview/Machine] Quality section — [Performance \(#27123\) #kiro](#) concept

05/19/2026 05:16 PM - Suphawan Phiwngam

Status:	Closed	Start date:	05/19/2026
Priority:	High	Due date:	05/20/2026
Assignee:	Suphawan Phiwngam	% Done:	0%
Category:		Estimated time:	0.00 hour
Target version:		Spent time:	0.00 hour
AI (%)	100		

Description

Machine Overview — Quality (concept [#27123](#) Performance section):

1. Daily Data (Daily Data)

- Prod. = P1 (logic [#27105](#) `job.target`)
- filter (Weekly/Monthly/Custom) → sum

2. Model + Prod. / OK / NG

- Job Name → format: `formula_name - job_name`

3. Model / Prod. / O.K. PCS / O.K. % / NG INH. / NG Claim / Diff

- Group by model (MKP)
- Prod. = SUM model
- O.K. PCS = SUM model
- O.K. % = AVG model
- NG INH. = SUM model
- NG Claim = SUM model
- Diff = SUM model

4. Screenshot

- screenshot

History

#1 - 05/20/2026 01:52 PM - Supparoek Sariphan

- Status changed from New to In Progress
- AI (%) changed from 0 to 100

#2 - 05/20/2026 02:00 PM - Supparoek Sariphan

- Status changed from In Progress to Resolved
- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam

#3 - 05/22/2026 02:04 PM - Suphawan Phiwngam

- Status changed from Resolved to Feedback
- Assignee changed from Suphawan Phiwngam to Supparoek Sariphan

1. Feedback

[#27123](#) (Performance section)

1.1. Model (shift matrix) — job

job `shifts.quality_by_job` actual production → job actual=0

: job filter (actual=0)

1. 2. Prod. `prod_ideal_target` — `target` `agg`

`prod_ideal_target` Prod. `agg`p_ideal_target`` `agg` aggregate `agg` overlap `agg` shift window `agg`

`agg` : Prod. = target `agg` job `agg` (PP [#27123](#))

1. 3. `agg` filter `agg` (Weekly / Monthly / Custom)

`agg` sample `agg` sum `agg`

#4 - 05/25/2026 10:49 AM - Supparoek Sariphan

- Status changed from Feedback to In Progress

#5 - 05/25/2026 12:09 PM - Supparoek Sariphan

- Status changed from In Progress to Resolved

- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam

#6 - 05/25/2026 06:52 PM - Suphawan Phiwngam

- Status changed from Resolved to Closed

Files

Quality_section_detail.pdf	4.69 MB	05/19/2026	Suphawan Phiwngam
Machine_Overview_Quality_screenshot.png	110 KB	05/19/2026	Suphawan Phiwngam