

Thai Honda - Smart Factory - Feature #27174

[OEE][Overview 55"] Layout Zone UI #kiro

05/25/2026 10:08 AM - Suphawan Phiwngam

Status: Closed	Start date: 05/25/2026
Priority: High	Due date: 05/27/2026
Assignee: Suphawan Phiwngam	% Done: 0%
Category:	Estimated time: 0.00 hour
Target version:	Spent time: 0.00 hour
AI (%) : 100	

Description

OEE Overview 55" — layout gauge :

1. sum by Zone (line)

- Die Casting Zone → LP01-LP09 (9)
- Finishing Zone → Finishing #1-#4 (4)
- Zone is `is_machine=false` (Finishing #1) → sum machine sub-zone
- 13 (Die Casting 9 + Finishing 4)
- (OEE%, A%, P%, Q%,)
-

2. Layout

- 6 cards 1 row
- > 6 cards → row
- /sub-zone

3. Gauge

- gauge
-
- Zone

4. % (OEE, A, P, Q) 2

- → 2 72.53%, 85.10%
- = 0 → 0% ()
- = 100 → 100% ()
- % (font size)

screenshot

History

#1 - 05/25/2026 10:49 AM - Suphawan Phiwngam

- Description updated
- Due date changed from 05/28/2026 to 05/27/2026
- Priority changed from Normal to High

#2 - 05/25/2026 03:29 PM - Supparoeek Sariphan

- Status changed from New to In Progress

#3 - 05/25/2026 03:37 PM - Supparoeek Sariphan

- Status changed from In Progress to Resolved
- Assignee changed from Supparoeek Sariphan to Suphawan Phiwngam

#4 - 05/25/2026 05:43 PM - Suphawan Phiwngam

- File oee-overview-55inch-feedback.png added

- Status changed from Resolved to Feedback
- Assignee changed from Suphawan Phiwngam to Supparoek Sariphan

1. Feedback

1.1. Finishing Zone — sum sub-zone

Chipping1, Cutting1, Deburring1, Shaking1, Chipping2... (16 sub-zone)

Finishing #1, Finishing #2, Finishing #3, Finishing #4 (4 machine sub-zone) 13 sub-zone (Die Casting 9 + Finishing 4)

1.2. Progress bar (A/P/Q) —

progress bar %

progress bar %

1.3.

`LP #1_17-T...`, `01_Chipping #1_1...` —

font size

1.4. Gauge — % fix 2 digit

gauge `36.8%` (1 digit)

fix 2 digit 2 `36.80%` (0% 100%)

screenshot

#5 - 05/26/2026 03:41 PM - Supparoek Sariphan

- Status changed from Feedback to Resolved
- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam

#6 - 05/27/2026 10:26 AM - Suphawan Phiwngam

- Status changed from Resolved to Feedback
- Assignee changed from Suphawan Phiwngam to Supparoek Sariphan

1. Feedback

1. child asset

:

- OEE Overall → Zone 13 (Die Casting 9 + Finishing 4)
- Zone (Die Casting) → Zone (Die Casting = 9 / Finishing = 4)
- sub-zone (Finishing #1) → machine sub-zone (Chipping1, Cutting1, Deburring1, Shaking1)

drill down child asset

#7 - 05/27/2026 10:39 AM - Supparoek Sariphan

- Status changed from Feedback to Resolved
- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam
- AI (%) changed from 0 to 100

#8 - 05/27/2026 11:04 AM - Suphawan Phiwngam

- Status changed from Resolved to Closed

Files

oee-overview-55inch-layout.png	1000 KB	05/25/2026	Suphawan Phiwngam
oee-overview-55inch-feedback.png	766 KB	05/25/2026	Suphawan Phiwngam