

Thai Honda - Smart Factory - Feature #27327

[OEE][Overview] - Machine Dashboard : UI — column, balance, Diff #kiro

06/05/2026 06:16 PM - Suphawan Phiwngam

Status: Closed	Start date: 06/05/2026
Priority: High	Due date: 06/09/2026
Assignee: Suphawan Phiwngam	% Done: 0%
Category:	Estimated time: 0.00 hour
Target version:	Spent time: 0.00 hour
AI (%) : 100	

Description

1.1 Availability Timeline — %

- Shift 1, 2, 3 (Run, Stop, Standby) → %
- (legend)

1.2 Model section

- Availability: (min)
- Performance: (PCS)
- Quality: (PCS)
- Shift (Daily Data): Performance / Quality (PCS)

1.3 Performance — column Model + Diff + Balance +

- Prod. Plan → **MC Plan (P1)**
- MC Run → **MC Working (P2)**
- MC Count → **Actual**
- Diff: Actual - P1 → **Actual - P2**
- column balance Performance Quality
- column (P1, P2, Actual)

1.4 Production Quality — INH. → In-house (PCS)

- column INH. → **In-house (PCS)**
- column balance Performance

History

#1 - 06/08/2026 10:12 AM - Supparoek Sariphan

- Status changed from New to In Progress

#2 - 06/08/2026 12:08 PM - Supparoek Sariphan

- Status changed from In Progress to Resolved

- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam

#3 - 06/08/2026 12:09 PM - Supparoek Sariphan

- AI (%) changed from 0 to 100

#4 - 06/09/2026 03:54 PM - Suphawan Phiwngam

- Due date changed from 06/08/2026 to 06/09/2026

- Status changed from Resolved to Feedback

- Assignee changed from Suphawan Phiwngam to Supparoek Sariphan

- Shift (Daily Data): Performance / Quality (PCS)

- column Model balance Performance Quality
- Performance Quality Diff (PCS)
- Quality Claim (PCS)

#5 - 06/09/2026 08:44 PM - Supparoek Sariphan

- Status changed from Feedback to In Progress

#6 - 06/09/2026 09:16 PM - Supparoek Sariphan

- Status changed from In Progress to Resolved

- Assignee changed from Supparoek Sariphan to Suphawan Phiwngam

#7 - 06/09/2026 10:04 PM - Suphawan Phiwngam

- Status changed from Resolved to Closed

Files

1.1-availability-timeline.png	407 KB	06/05/2026	Suphawan Phiwngam
1.2-model-unit.png	366 KB	06/05/2026	Suphawan Phiwngam
1.3-performance-shift-unit.png	399 KB	06/05/2026	Suphawan Phiwngam
1.3-column-rename-balance.png	381 KB	06/05/2026	Suphawan Phiwngam
1.4-quality-inhouse.png	380 KB	06/05/2026	Suphawan Phiwngam